

## Polymer Reaction Engineering

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**European credits ECTS:** 5

**Teaching Language:** English

**Supporting files:** English

	Number of course slots (1h)	Number of course slots (1h)
<b>Magisterial</b>	36	
<b>Problem based learning (PBL)</b>	14	

### Description

- Advanced concepts of polymerization reaction engineering are pursued in this course. Especially non-linear polymers (and the main mechanisms leading to branched and crosslinked polymers) are addressed in the modeling of the most used polymerization techniques (coordination and free-radical polymerization)
- Emulsion polymerization and related disperse phase polymerization techniques are studied in detail.

### Outline

#### Part 1: Introduction to polymerization reactors and polymer reaction engineering

*Microstructural features of polymers and their effect on properties*

*Classes of polymerizations*

*Polymerization techniques*

*Main commercial polymers*

#### Part 2: Coordination polymerization

*Polymerization kinetics for multiple site catalysts*

- Copolymerization
- Long-chain branching

*Inter- and intraparticle mass and heat transfer*

- Particle fragmentation and morphology control
- Single particle models: inter- and intraparticle mass and heat transfer

#### Part 3: Free-radical polymerization: Homogeneous systems

*Free radical polymerization mechanism and kinetics: non-linear polymers*

*Inter- intramolecular chain transfer to polymer*

*Propagation to pendant double bond*

*$\beta$ -scission*

*Crosslinking reactions*

*Kinetic and population balances for modeling MWD in non-linear polymers*

- The method of the moments and its limitations

*Copolymerization in batch and semibatch reactors*

- Monomer Feeding Strategies

## **Part 4: Free-radical polymerization: Heterogeneous systems**

*Introduction*

*High-impact polystyrene (HIPS)*

*Polyvinylchloride (PVC) bulk polymerization*

## **Part 5 : Emulsion polymerization**

*Introduction: Review of physical description and compartmentalization importance*

*Kinetics of emulsion polymerization*

- Polymerization rate
- Average number of radicals per particle,  $\bar{n}$ : entry, exit and termination
- Monomer partitioning in different phases

*Stability of polymer colloids: DLVO theory*

*Particle nucleation: homogeneous, heterogeneous and coagulative*

*Modeling molar mass distribution: pragmatic approaches*

*Related processes:*

- Inverse emulsion polymerization
- Miniemulsion polymerization
- Microemulsion polymerization
- Dispersion polymerization

## **Part 6: Step-growth polymerization**

*Polymerization kinetics and modeling*

*Industrial step-growth products*

- PET production process and modeling

## **Problem based learning (PBL)**

Part 3 is taught using a *Problem based learning* methodology where the students learn the fundamentals of free-radical homo and copolymerization in batch and semibatch reactors using a simulation software package (Predici©) to understand the effect of important mechanisms and process variables in the properties of the (co)polymers (composition and molar mass distribution).